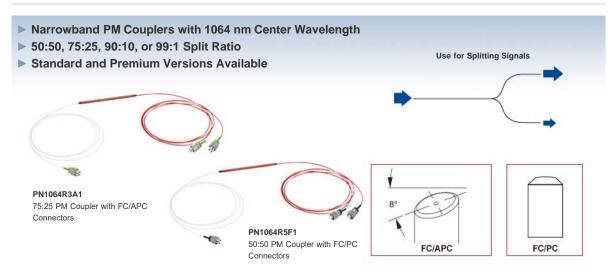




# PMC1060-90B-FC - September 23, 2019

Item # PMC1060-90B-FC was discontinued on September 23, 2019. For informational purposes, this is a copy of the website content at that time and is valid only for the stated product.

## 1064 NM 1X2 POLARIZATION-MAINTAINING FIBER OPTIC COUPLERS / TAPS



#### Hide Overview

OVERVIEW			
Features	White Port (Signal Output)	1x2 PM Coupler	Selection Guide
• 1064 nm Polarization-Maintaining Fiber	White Port (Input) PN1064R1A1 Red Port (Tap Output) Click for Details	Center Wavelength	Bandwidth
Optic Couplers	Each premium coupler is engraved with the Item #,	480 nm	±15 nm
<ul> <li>Two Wavelength Ranges Available:</li> <li>1060 nm ± 15 nm for 90:10</li> </ul>	serial number, and key specifications for easy identification. When the white port on the left is used	530 nm	±15 nm
Coupling Ratio	as the input, the coupling ratios listed below correspond to the ratio of the measured output power	560 nm	±15 nm
<ul> <li>1064 nm ± 15 nm for All Coupling</li> </ul>	from the white (signal output) port to the red (tap	635 nm	±15 nm
Ratios	output) port.	670 nm	±15 nm
<ul> <li>High Polarization Extinction Ratio (PER) Per</li> <li>Standard: ≥18 dB PER Excluding Content</li> </ul>		780 nm	±15 nm
<ul> <li>Premium: Up to ≥20 dB PER Includ</li> </ul>		850 nm	±15 nm
• 50:50, 75:25, 90:10, or 99:1 Split Ratio		980 nm	±15 nm
<ul> <li>2.0 mm Narrow Key FC/PC or FC/APC Cont</li> <li>Individual Test Report Included with Each P</li> </ul>		1064 nm	±15 nm
(See the PER Measurement Tab; Click Here		1310 nm	±15 nm
Contact Us for Custom Wavelength, Couplin	g Ratio, and Connector Options	1480 nm	±15 nm
These 1x2 Polarization-Maintaining (PM) Fiber Coup	olers are designed for operation at 1064 nm and are	1550 nm	±15 nm
available with a 50:50, 75:25, 90:10, or 99:1 coupling	g ratio. 1x2 couplers have only one input port for		

simplified use and cable management. These couplers are ideal for applications where light is split from the input port into two output ports at the specified coupling ratio; unlike WDMs, they are generally not recommended for beam combining applications. The unused port is internally terminated within the coupler housing in a manner that minimizes back reflections (please see the 1x2 Coupler Tutorial tab for details).

PM couplers are manufactured using PANDA fiber which allows them to maintain a high polarization extinction ratio (PER) when light is launched along the slow axis of the fiber. As seen in the diagram to the right, stress rods run parallel to the fiber's core and apply stress that creates birefringence in the fiber's core, allowing polarization-maintaining operation. Typical applications for PM couplers include optical sensors, optical amplifiers, and fiber gyroscopes.

configurations are also available. Please contact Tech Support with inquiries.

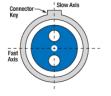
Thorlabs' Premium PM Couplers (indicated by Item #'s starting with PN) provide an improved PER (up to ≥20 dB including connectors) and a wide -40 °C to 85 °C operating range. Note that the PER will vary with temperature; see the Temperature Cycling Tests section in the PER Measurement tab for details. They have a maximum power handling of 1 W with connectors or bare fiber and a maximum power handling of 5 W when spliced (see the Damage Threshold tab for more details). These couplers undergo extensive testing and verification of

premium couplers. A sample data sheet for the 1064 nm PM couplers can be viewed here. These couplers are available with 2.0 mm narrow key FC/PC or FC/APC connectors, as outlined in the tables below. Fiber leads are jacketed in Ø900 µm Hytrel® tubing and the leads are 0.8 m long. Custom coupler configurations with other wavelengths, fiber types, coupling ratios, alignment axes, or port

the PER; details of our testing procedures are provided on the PER Measurement tab. Testing results are included with a data sheet that is shipped with

# **PANDA PM Fiber**

## **Cross Section**



The connector key is aligned to the slow axis of the fiber

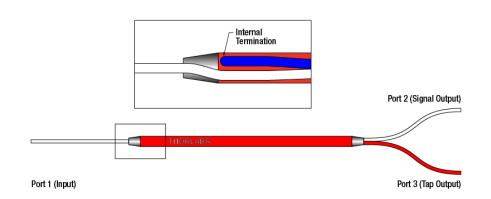
Alternative Fiber Coupler & Splitter Options														
Double-Clad Couplers	Single Mode Couplers			Single Mod	e PLC Splitters	Multimode	e Couplers	Polariz	zation-Main Couplers	taining	Wavelength Division Multiplexers (WDM)			
2x2	1x2	2x2	1x4	1x8	1x8 1x16 1x2 2x2 1x2 2x2 1x4					wuttiplexers (wDM)				

Hide 1x2 Coupler Tutorial

#### 1X2 COUPLER TUTORIAL

#### Definition of 1x2 Fused Fiber Optic Coupler Specifications

This tab provides a brief explanation of how we determine several key specifications for our 1x2 couplers. 1x2 couplers are manufactured using the same process as our 2x2 fiber optic couplers, except the second input port is internally terminated using a proprietary method that minimizes back reflections. For combining light of different wavelengths, Thorlabs offers a line of single mode wavelength division multiplexers (WDMs). The ports on our 1x2 couplers are configured as shown in the schematic below.



#### Excess Loss

Excess loss in dB is determined by the ratio of the total input power to the total output power:

Excess Loss(dB) = 
$$10 \log \frac{P_{port1}(mW)}{P_{port2}(mW) + P_{port3}(mW)}$$

P<sub>port1</sub> is the input power at port 1 and P<sub>port2</sub>+P<sub>port3</sub> is the total output power from Ports 2 and 3. All powers are expressed in mW.

#### Polarization Dependent Loss (PDL)

The polarization dependent loss is defined as the ratio of the maximum and minimum transmissions due to polarization states in couplers. This specification pertains only to couplers not designed for maintaining polarization. PDL is always specified in decibels (dB), and can be calculated with the following equation:

Polarization Dependent Loss(
$$dB$$
) =  $10 \log \frac{P_{max}(mW)}{P_{min}(mW)}$ 

where P<sub>max</sub> is the maximum power able to be transmitted through the coupler when scanning across all possible polarization states. P<sub>min</sub> is the minimum transmission across those same states.

#### **Optical Return Loss (ORL) / Directivity**

The directivity refers to the fraction of input light that is lost in the internally terminated fiber end within the coupler housing when port 1 is used as the input. It can be calculated in units of dB using the following equation:

$$Directivity(dB) = 10 \log \frac{P_{port1b}(mW)}{P_{port1}(mW)}$$

where P<sub>port1</sub> and P<sub>port1b</sub> are the optical powers (in mW) in port 1 and the internally terminated fiber, respectively. This output is the result of back reflection at the junction of the legs of the coupler and represents a loss in the total light output at ports 2 and 3. For a 50:50 coupler, the directivity is equal to the optical return loss (ORL).

#### Insertion Loss

The insertion loss is defined as the ratio of the input power to the output power at one of the output legs of the coupler (signal or tap). Insertion loss is always specified in decibels (dB). It is generally defined using the equation below:

Insertion Loss(
$$dB$$
) = 10 log  $\frac{P_{in}(mW)}{P_{out}(mW)}$ 

where P<sub>in</sub> and P<sub>out</sub> are the input and output powers (in mW). For our 1x2 couplers, the insertion loss specification is provided for both signal and tap outputs; our specifications always list insertion loss for the signal output first. To define the insertion loss for a specific output (port 2 or port 3), the equation is rewritten as:

Insertion Loss<sub>port1→port2</sub>(
$$dB$$
) = 10 log  $\frac{P_{port1}(mW)}{P_{port2}(mW)}$ 

Insertion Loss<sub>port1</sub>
$$\rightarrow$$
port3(dB) = 10 log  $\frac{P_{port1}(mW)}{P_{port3}(mW)}$ 

Insertion loss inherently includes both coupling (e.g., light transferred to the other output leg) and excess loss (e.g., light lost from the coupler) effects. The maximum allowed insertion loss for each output, signal and tap, are both specified. Because the insertion loss in each output is correlated to light coupled to the other output, no coupler will ever have the maximum insertion loss in both outputs simultaneously.

#### Calculating Insertion Loss using Power Expressed in dBm

Insertion loss can also be easily calculated with the power expressed in units of dBm. The equation below shows the relationship between power expressed in mW and dBm:

$$P(dBm) = 10 \log P(mW)$$

Then, the insertion loss in dB can be calculated as follows:

Insertion Loss(
$$dB$$
) =  $P_{in}(dBm) - P_{out}(dBm)$ 

#### **Coupling Ratio**

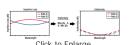
Insertion loss (in dB) is the ratio of the input power to the output power from each leg of the coupler as a function of wavelength. It captures both the coupling ratio and the excess loss. The coupling ratio is calculated from the measured insertion loss. Coupling ratio (in %) is the ratio of the optical power from each output port (ports 2 and 3) to the sum of the total power of both output ports as a function of wavelength. Path A represents light traveling from port 1 to port 3. It is not impacted by spectral features such as the water absorption region because both output put gas are affected equally.



The uniformity is also calculated from the measured insertion loss. Uniformity is the variation (in dB) of the insertion loss over the bandwidth. It is a measure of how evenly the insertion loss is distributed over the spectral range. The uniformity of Path A is the difference between the value of highest insertion loss and the solid red insertion loss curve (in the Insertion Plot above). The uniformity of Path B is the difference between the solid blue insertion loss curve and the value of lowest insertion loss.



A graphical representation of the coupling ratio calculation.



Click to Enlarge A graphical representation of the Uniformity calculation.

#### Hide PER Measurement

### PER MEASUREMENT

#### Measurement of Polarization Extinction Ratio (PER)

The polarization extinction ratio (PER) is a measure of how well a polarizationmaintaining (PM) fiber or device can prevent cross coupling between the different polarization axes of the fiber. External stress on a fiber from sources such as heating, bending, or pulling can cause the PER to change.



Setup to Measure Extinction Ratio of a 1550 nm PM Coupler

There are two accepted techniques for measuring PER in a fiber coupler. The most common method uses a low-coherence (unpolarized or circularly polarized) broadband light source and measures the extinction ratio with a linear polarizer and power meter. An alternative method uses a narrowband, high-coherence light source and measures the PER with a polarimeter.

Item # <sup>a</sup>	Description	Qty.			
Light Source (Not S	hown)				
S5FC1005P	PM Benchtop SLD Source, 1550 nm	1			
P1-1550PM-FC-1	Patch Cable, FC/PC, 1550 nm, PM Panda Style, 1 m	1			
Linear Polarizer Mo	dule				
PAF-X-11-PC-C <sup>b</sup>	FiberPort, FC/PC, 1050 nm - 1620 nm	2			
CP08FP(/M)	Cage Plates for Mounting FiberPorts	2			
LPNIR050-MP2	Linear Polarizer	1			
CRM1P(/M)	Cage Rotation Mount	1			
SM1A6T	Adapter with External SM1 Threads and Internal SM05 Threads				

Thorlabs uses the power meter method to characterize the extinction ratio performance of the premium PM fiber couplers sold on this page. An example of the power meter setup is shown in the image and table to the right. A broadband light source is input into the linear polarizer module, which sets the polarization of light input into the coupler. The output from one of the legs is sent to the analyzer module, which contains another polarizer and the power meter for measuring the output. Alternatively, the analyzer module can be replaced with an extinction ratio meter (Item # ERM100).

The PER is measured using the test procedure below.

#### **Testing Procedure**

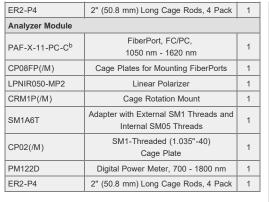
- · Prepare the fiber end faces of the PM coupler to connect to the measurement setup.
  - For bare fiber ends, strip and cleave the fibers. Use a bare fiber
  - terminator, such as the BFT1, to create a temporary fiber termination.
- For terminated fiber ends, clean and inspect the connector end faces. · Attach a fiber optic light trap to any fiber leads not being measured. Adjust the polarizers in the linear polarizer and analyzer modules sequentially
- until a minimum power value is measured by the power meter. Record the measured value as P<sub>min</sub>.
- Rotate the analyzer rotation mount by 90°. Then record the measured value as Pmax.

After P<sub>min</sub> and P<sub>max</sub> are measured, the extinction ratio can be calculated using the equation:

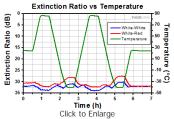
$$PER(dB) = -10\log\left(\frac{P_{min}}{P_{max}}\right)$$

#### Temperature Cycling Tests

PM couplers typically exhibit diminished PER performance when used at sub-zero temperatures due to the contraction of the adhesives that are used in the coupler package. This effect disrupts the polarization state of light within the coupler that leads to a decrease in PER. Soft adhesives can be used to mitigate the impact of cold-temperature operation, but can create reliability issues at higher temperatures. At high temperatures, adhesives can soften permanently, which changes the optical properties of the coupler.



- · Item list does not include the posts, post holders, clamps, breadboard, or fiber component tray shown in the photo to the left
- This previous-generation FiberPort is no longer available. A suitable replacement is the PAF2P-11C FiberPort.



Thorlabs' Premium PM Couplers use a proprietary packaging process and design as well as careful selection of adhesives to enable operation over a very wide temperature range (from -40 °C to 85 °C) without significant changes to PER and other optical specifications. The graph

cable, or fused coupler, may have multiple potential avenues for damage (e.g., connectors, fiber

to the right illustrates a 7-hour temperature cycling test performed on a PN1550R5A1 PM fiber coupler showing that the PER remains stable over a wide temperature range.

#### Hide Damage Threshold

DAMAGE THRESHOLD	
Laser-Induced Damage in Silica Optical Fibers	Quick Li
The following tutorial details damage mechanisms relevant to unterminated (bare) fiber,	Damage at the Air /
terminated optical fiber, and other fiber components from laser light sources. These mechanisms include damage that occurs at the air / glass interface (when free-space coupling or when	Intrinsic Damage
using connectors) and in the optical fiber itself. A fiber component, such as a bare fiber, patch	Preparation and Handlir

Quick Links
Damage at the Air / Glass Interface
Intrinsic Damage Threshold
Preparation and Handling of Optical Fibers

end faces, and the device itself). The maximum power that a fiber can handle will always be limited by the lowest limit of any of these damage mechanisms.

While the damage threshold can be estimated using scaling relations and general rules, absolute damage thresholds in optical fibers are very application dependent and user specific. Users can use this guide to estimate a safe power level that minimizes the risk of damage. Following all appropriate preparation and handling guidelines, users should be able to operate a fiber component up to the specified maximum power level; if no maximum is specified for a component, users should abide by the "practical safe level" described below for safe operation of the component. Factors that can reduce power handling and cause damage to a fiber component include, but are not limited to, misalignment during fiber coupling, contamination of the fiber end face, or imperfections in the fiber itself. For further discussion about an optical fiber's power handling abilities for a specific application, please contact Thorlabs' Tech Support.

#### Damage at the Air / Glass Interface

There are several potential damage mechanisms that can occur at the air / glass interface. Light is incident on this interface when free-space coupling or when two fibers are mated using optical connectors. Highintensity light can damage the end face leading to reduced power handling and permanent damage to the fiber. For fibers terminated with optical connectors where the connectors are fixed to the fiber ends using epoxy, the heat generated by high-intensity light can burn the epoxy and leave residues on the fiber facet directly in the beam path.





Damaged Fiber End

Damage Mechanisms on the Bare Fiber End

Estimated Optical Power Densities on Air / Glass Interface<sup>a</sup>

path and white-red path through a PN1550R5A1 PM coupler

#### Face

Damage mechanisms on a fiber end face can be modeled similarly to bulk optics, and industry-standard damage thresholds for UV Fused Silica substrates can be applied to silica-based fiber. However, unlike bulk optics, the relevant surface areas and beam diameters involved at the air / glass interface of an optical fiber are very small, particularly for coupling into single mode (SM) fiber. therefore, for a given power density, the power incident on the fiber needs to be lower for a smaller beam diameter

The table to the right lists two thresholds for optical power densities: a theoretical damage threshold and a "practical safe level". In general, the theoretical damage threshold represents the estimated maximum power density that can be incident on the fiber end face without risking damage with very good fiber end face and coupling conditions. The "practical safe level" power density represents minimal risk of fiber damage. Operating a fiber or component beyond the practical safe level is possible, but users must follow the appropriate handling instructions and verify performance at low powers prior to use.

Calculating the Effective Area for Single Mode and Multimode Fibers The effective area for single mode (SM) fiber is defined by the mode field diameter (MFD), which is the cross-sectional area through which light propagates in the fiber; this area includes the fiber core and also a portion of the cladding. To achieve good efficiency when coupling into a single mode fiber, the diameter of the input beam must match the MFD of the fiber.

As an example, SM400 single mode fiber has a mode field diameter (MFD) of ~Ø3 µm operating at 400 nm, while the MFD for SMF-28 Ultra single mode fiber operating at 1550 nm is Ø10.5 um. The effective area for these fibers can be calculated as follows:

**SM400 Fiber:** Area = Pi x  $(MFD/2)^2$  = Pi x  $(1.5 \ \mu m)^2$  = 7.07  $\ \mu m^2$  = 7.07 x 10<sup>-8</sup> cm<sup>2</sup>

SMF-28 Ultra Fiber: Area = Pi x  $(MFD/2)^2$  = Pi x  $(5.25 \ \mu m)^2$  = 86.6  $\mu m^2$  = 8.66 x 10<sup>-7</sup> cm<sup>2</sup>

To estimate the power level that a fiber facet can handle, the power density is multiplied by the effective area. Please note that this calculation assumes a uniform intensity profile, but most laser beams exhibit a Gaussian-like shape within single mode fiber, resulting in a higher power density at the center of the beam compared to the edges. Therefore, these calculations will slightly overestimate the power corresponding to the damage threshold or the practical safe level. Using the estimated power densities assuming a CW light source, we can determine the corresponding power levels as:

> SM400 Fiber: 7.07 x  $10^{-8}$  cm<sup>2</sup> x 1 MW/cm<sup>2</sup> = 7.1 x  $10^{-8}$  MW = 71 mW (Theoretical Damage Threshold)  $7.07 \times 10^{-8} \text{ cm}^2 \times 250 \text{ kW/cm}^2 = 1.8 \times 10^{-5} \text{ kW} = 18 \text{ mW}$  (Practical Safe Level)

SMF-28 Ultra Fiber: 8.66 x 10<sup>-7</sup> cm<sup>2</sup> x 1 MW/cm<sup>2</sup> = 8.7 x 10<sup>-7</sup> MW = 870 mW (Theoretical Damage Threshold)  $8.66 \times 10^{-7} \text{ cm}^2 \times 250 \text{ kW/cm}^2 = 2.1 \times 10^{-4} \text{ kW} = 210 \text{ mW}$  (Practical Safe Level)

The effective area of a multimode (MM) fiber is defined by the core diameter, which is typically far larger than the MFD of an SM fiber. For optimal coupling, Thorlabs recommends focusing a beam to a spot roughly 70 - 80% of the core diameter. The larger effective area of MM fibers lowers the power density on the fiber end face, allowing higher optical powers (typically on the order of kilowatts) to be coupled into multimode fiber without damage.

#### Damage Mechanisms Related to Ferrule / Connector Termination

Fibers terminated with optical connectors have additional power handling considerations. Fiber is typically terminated using epoxy to bond the fiber to a ceramic or steel ferrule. When light is coupled into the fiber through a connector, light that does not enter the core and propagate down the fiber is scattered into the outer layers of the fiber, into the ferrule, and the epoxy used to hold the fiber in the ferrule. If the light is intense enough, it can burn the epoxy, causing it to vaporize and deposit a residue on the face of the connector. This results in localized absorption sites on the fiber end face that reduce coupling efficiency and increase scattering, causing further damage.

For several reasons, epoxy-related damage is dependent on the wavelength. In general, light scatters more strongly at short wavelengths than at longer wavelengths. Misalignment when coupling is also more likely due to the small MFD of short-wavelength SM fiber that also produces more scattered light.

To minimize the risk of burning the epoxy, fiber connectors can be constructed to have an epoxy-free air gap between the optical fiber and ferrule near the fiber end face. Our highpower multimode fiber patch cables use connectors with this design feature.



Terminated Silica Optical Fibers **Optical Powe** ~50 mM Wavelength (nm) Click to Enlarge Plot showing approximate input power that can be incident on

Estimated Power Handling in

a single mode silica optical fiber with a termination. Each line shows the estimated power level due to a specific damage mechanism. The maximum power handling is limited by the lowest power level from all relevant damage mechanisms (indicated by a solid line)

When fiber cables or components have multiple avenues for damage (e.g., fiber patch cables), the maximum power handling is always limited by the lowest damage threshold that is relevant to the fiber component. In general, this represents the highest input power that can be incident on the patch cable end face and not the coupled output power.

As an illustrative example, the graph to the right shows an estimate of the power handling limitations of a single mode fiber patch cable due to damage to the fiber end face and damage via an optical connector. The total input power handling of a terminated fiber at a given wavelength is limited by the lower of the

Туре	Theoretical Damage Threshold <sup>b</sup>	Practical Safe Level <sup>c</sup>
CW (Average Power)	~1 MW/cm <sup>2</sup>	~250 kW/cm <sup>2</sup>
10 ns Pulsed (Peak Power)	~5 GW/cm <sup>2</sup>	~1 GW/cm <sup>2</sup>

- · All values are specified for unterminated (bare) silica fiber and apply for free space coupling into a clean fiber end face.
- . This is an estimated maximum power density that can be incident on a fiber end face without risking damage. Verification of the performance and reliability of fiber components in the system before operating at high power must be done by the user, as it is highly system dependent.
- · This is the estimated safe optical power density that can be incident on a fiber end face without damaging the fiber under most operating conditions.

two limitations at any given wavelength (indicated by the solid lines). A single mode fiber operating at around 488 nm is primarily limited by damage to the fiber end face (blue solid line), but fibers operating at 1550 nm are limited by damage to the optical connector (red solid line).

In the case of a multimode fiber, the effective mode area is defined by the core diameter, which is larger than the effective mode area for SM fiber. This results in a lower power density on the fiber end face and allows higher optical powers (on the order of kilowatts) to be coupled into the fiber without damage (not shown in graph). However, the damage limit of the ferrule / connector termination remains unchanged and as a result, the maximum power handling for a multimode fiber is limited by the ferrule and connector termination.

Please note that these are rough estimates of power levels where damage is very unlikely with proper handling and alignment procedures. It is worth noting that optical fibers are frequently used at power levels above those described here. However, these applications typically require expert users and testing at lower powers first to minimize risk of damage. Even still, optical fiber components should be considered a consumable lab supply if used at high power levels.

#### Intrinsic Damage Threshold

In addition to damage mechanisms at the air / glass interface, optical fibers also display power handling limitations due to damage mechanisms within the optical fiber itself. These limitations will affect all fiber components as they are intrinsic to the fiber itself. Two categories of damage within the fiber are damage from bend losses and damage from photodarkening.

#### Bend Losses

Bend losses occur when a fiber is bent to a point where light traveling in the core is incident on the core/cladding interface at an angle higher than the critical angle, making total internal reflection impossible. Under these circumstances, light escapes the fiber, often in a localized area. The light escaping the fiber typically has a high power density, which burns the fiber coating as well as any surrounding furcation tubing.

A special category of optical fiber, called double-clad fiber, can reduce the risk of bend-loss damage by allowing the fiber's cladding (2nd layer) to also function as a waveguide in addition to the core. By making the critical angle of the cladding/coating interface higher than the critical angle of the core/clad interface, light that escapes the core is loosely confined within the cladding. It will then leak out over a distance of centimeters or meters instead of at one localized spot within the fiber, minimizing the risk of damage. Thorlabs manufactures and sells 0.22 NA double-clad multimode fiber, which boasts very high, megawatt range power handling.

#### Photodarkening

A second damage mechanism, called photodarkening or solarization, can occur in fibers used with ultraviolet or short-wavelength visible light, particularly those with germanium-doped cores. Fibers used at these wavelengths will experience increased attenuation over time. The mechanism that causes photodarkening is largely unknown, but several fiber designs have been developed to mitigate it. For example, fibers with a very low hydroxyl ion (OH) content have been found to resist photodarkening and using other dopants, such as fluorine, can also reduce photodarkening.

Even with the above strategies in place, all fibers eventually experience photodarkening when used with UV or short-wavelength light, and thus, fibers used at these wavelengths should be considered consumables.

#### Preparation and Handling of Optical Fibers

#### General Cleaning and Operation Guidelines

These general cleaning and operation guidelines are recommended for all fiber optic products. Users should still follow specific guidelines for an individual product as outlined in the support documentation or manual. Damage threshold calculations only apply when all appropriate cleaning and handling procedures are followed.

- 1. All light sources should be turned off prior to installing or integrating optical fibers (terminated or bare). This ensures that focused beams of light are not incident on fragile parts of the connector or fiber, which can possibly cause damage.
- 2. The power-handling capability of an optical fiber is directly linked to the quality of the fiber/connector end face. Always inspect the fiber end prior to connecting the fiber to an optical system. The fiber end face should be clean and clear of dirt and other contaminants that can cause scattering of coupled light. Bare fiber should be cleaved prior to use and users should inspect the fiber end to ensure a good quality cleave is achieved.
- 3. If an optical fiber is to be spliced into the optical system, users should first verify that the splice is of good quality at a low optical power prior to highpower use. Poor splice quality may increase light scattering at the splice interface, which can be a source of fiber damage.
- 4. Users should use low power when aligning the system and optimizing coupling; this minimizes exposure of other parts of the fiber (other than the core) to light. Damage from scattered light can occur if a high power beam is focused on the cladding, coating, or connector.

#### Tips for Using Fiber at Higher Optical Power

Optical fibers and fiber components should generally be operated within safe power level limits, but under ideal conditions (very good optical alignment and very clean optical end faces), the power handling of a fiber component may be increased. Users must verify the performance and stability of a fiber component within their system prior to increasing input or output power and follow all necessary safety and operation instructions. The tips below are useful suggestions when considering increasing optical power in an optical fiber or component.

- 1. Splicing a fiber component into a system using a fiber splicer can increase power handling as it minimizes possibility of air/fiber interface damage. Users should follow all appropriate guidelines to prepare and make a high-quality fiber splice. Poor splices can lead to scattering or regions of highly localized heat at the splice interface that can damage the fiber.
- 2. After connecting the fiber or component, the system should be tested and aligned using a light source at low power. The system power can be ramped up slowly to the desired output power while periodically verifying all components are properly aligned and that coupling efficiency is not changing with respect to optical launch power.
- 3. Bend losses that result from sharply bending a fiber can cause light to leak from the fiber in the stressed area. When operating at high power, the localized heating that can occur when a large amount of light escapes a small localized area (the stressed region) can damage the fiber. Avoid disturbing or accidently bending fibers during operation to minimize bend losses.
- 4. Users should always choose the appropriate optical fiber for a given application. For example, large-mode-area fibers are a good alternative to

standard single mode fibers in high-power applications as they provide good beam quality with a larger MFD, decreasing the power density on the air/fiber interface.

5. Step-index silica single mode fibers are normally not used for ultraviolet light or high-peak-power pulsed applications due to the high spatial power densities associated with these applications.

#### Hide 50:50 Fiber Couplers

50:50 Fiber Couple	i0:50 Fiber Couplers														
Premium Item #	Info	Center Wavelength	Bandwidth	Coupling Ratio <sup>a</sup> (%)	Extinction Ratio <sup>b</sup>	Insertion Loss <sup>a</sup>	Excess Loss <sup>a</sup>	Fiber <sup>c,d</sup>	Termination <sup>e</sup>						
PN1064R5F1		1064 nm	±15 nm	50:50	≥20.0 dB / ≥20.0 dB	≤3.4 dB / ≤3.4 dB	≤0.3 dB	Equivalent to	FC/PC						
PN1064R5A1			TIOTIIII	50.50	(Including Connectors)	≤3.4 uB / ≤3.4 uB	(Тур.)	PM 98-U25D	FC/APC						

• Values are specified with a slow axis launch at room temperature without connectors and measured at the center wavelength through the white input port, as indicated in the diagram above.

• Extinction ratio is specified with a slow axis launch at room temperature with connectors and measured at the center wavelength through the white input port, as indicated in the diagram above. See the *PER Measurement* tab for more information on how extinction ratio is measured.

- This coupler can be used with patch cables that incorporate PM980-XP fiber (click for FC/PC and FC/APC versions).
- Other fiber types may be available upon request. Please contact Tech Support with inquiries.
- The connector keys are aligned to the slow axis of the fiber.

Part Number	Description	Price	Availability
PN1064R5F1	1x2 PM Coupler, 1064 ± 15 nm, 50:50 Split, ≥20 dB PER, FC/PC Connectors	\$535.65	Today
PN1064R5A1	1x2 PM Coupler, 1064 ± 15 nm, 50:50 Split, ≥20 dB PER, FC/APC Connectors	\$580.01	Today

#### Hide 75:25 Fiber Couplers

#### 75:25 Fiber Couplers

Premium Item #	Info	Center Wavelength	Bandwidth	Coupling Ratio <sup>a</sup> (%)	Extinction Ratio <sup>b</sup>	Insertion Loss <sup>a</sup>	Excess Loss <sup>a</sup>	Fiber <sup>c,d</sup>	Termination <sup>e</sup>
PN1064R3F1	0	1064 nm	±15 nm	75:25	≥20.0 dB / ≥20.0 dB	≤1.6 dB / ≤6.5 dB	≤0.3 dB	Equivalent to	FC/PC
PN1064R3A1		1004 1111	±151111	75.25	(Including Connectors)	≤1.0 uB / ≤0.5 uB	(Тур.)	PM 98-U25D	FC/APC

• Values are specified with a slow axis launch at room temperature without connectors and measured at the center wavelength through the white input port, as indicated in the diagram above.

• Extinction ratio is specified with a slow axis launch at room temperature with connectors and measured at the center wavelength through the white input port, as indicated in the diagram above. See the *PER Measurement* tab for more information on how extinction ratio is measured.

• This coupler can be used with patch cables that incorporate PM980-XP fiber (click for FC/PC and FC/APC versions).

• Other fiber types may be available upon request. Please contact Tech Support with inquiries.

• The connector keys are aligned to the slow axis of the fiber.

Part Number	Description	Price	Availability
PN1064R3F1	1x2 PM Coupler, 1064 ± 15 nm, 75:25 Split, ≥20 dB PER, FC/PC Connectors	\$535.65	Today
PN1064R3A1	1x2 PM Coupler, 1064 ± 15 nm, 75:25 Split, ≥20 dB PER, FC/APC Connectors	\$580.01	Today

#### Hide 90:10 Fiber Couplers

#### 90:10 Fiber Couplers

•										
		Center		Coupling	Extinction	Insertion	Excess			
Premium Item #	Info	Wavelength	Bandwidth	Ratio <sup>a</sup> (%)	Ratio <sup>b</sup>	Loss <sup>a</sup>	Loss <sup>a</sup>	Fibe	er <sup>c,d</sup>	Termination <sup>e</sup>
PN1064R2F1		1064 nm	±15 nm	90:10	≥20.0 dB / ≥20.0 dB	≤0.8 dB / ≤10.5 dB	≤0.3 dB	Equiva	lent to	FC/PC
PN1064R2A1			±15 mm 90.10	30.10	(Including Connectors)	20.0 dD / 210.5 dD	(Typ.)	PM 98	-U25D	FC/APC

• Values are specified with a slow axis launch at room temperature without connectors and measured at the center wavelength through the white input port, as indicated in the diagram above.

• Extinction ratio is specified with a slow axis launch at room temperature with connectors and measured at the center wavelength through the white input

port, as indicated in the diagram above. See the PER Measurement tab for more information on how extinction ratio is measured.

• This coupler can be used with patch cables that incorporate PM980-XP fiber (click for FC/PC and FC/APC versions).

Other fiber types may be available upon request. Please contact Tech Support with inquiries.

· The connector keys are aligned to the slow axis of the fiber.

Standard Item # <sup>a</sup>	Info	Center Wavelength	Bandwidth	Coupling Ratio (%)	Extinction Ratio	Insertion Loss	Excess Loss	Fiber <sup>b</sup>	Termination <sup>c</sup>
PMC1060-90B-FC	1	1060 nm	±15 nm	90:10	≥18.0 dB / ≥18.0 dB (Excluding Connectors)	≤1.2 dB / ≤11.6 dB	≤0.4 dB (Typ.)	SM98-PR-U25D-H	FC/PC

- · All specifications are measured without connectors during the manufacturing process.
- This coupler can be used with patch cables that incorporate PM980-XP fiber (click for FC/PC and FC/APC versions).
- The connector keys are aligned to the slow axis of the fiber.

Part Number	Description	Price	Availability
PN1064R2F1	1x2 PM Coupler, 1064 ± 15 nm, 90:10 Split, ≥20 dB PER, FC/PC Connectors	\$535.65	Today
PN1064R2A1	1x2 PM Coupler, 1064 ± 15 nm, 90:10 Split, ≥20 dB PER, FC/APC Connectors	\$580.01	Today
PMC1060-90B-FC	1x2 PM Coupler, 1060 ± 15 nm, 90:10 Split, ≥18 dB PER, FC/PC Connectors	\$331.99	Lead Time

#### Hide 99:1 Fiber Couplers

99:1 Fiber Couple									
Premium Item #	Info	Center Wavelength	Bandwidth	Coupling Ratio <sup>a</sup> (%)	Extinction Ratio <sup>b</sup>	Insertion Loss <sup>a</sup>	Excess Loss <sup>a</sup>	Fiber <sup>c,d</sup>	Termination <sup>e</sup>
PN1064R1F1 PN1064R1A1	0	1064 nm	±15 nm	99:1	≥20.0 dB / ≥16.0 dB (Including Connectors)	≤0.4 dB / ≤21.5 dB	≤0.3 dB (Typ.)	Equivalent to PM 98-U25D	FC/PC FC/APC

• Values are specified with a slow axis launch at room temperature without connectors and measured at the center wavelength through the white input port, as indicated in the diagram above.

• Extinction ratio is specified with a slow axis launch at room temperature with connectors and measured at the center wavelength through the white input port, as indicated in the diagram above. See the *PER Measurement* tab for more information on how extinction ratio is measured.

• This coupler can be used with patch cables that incorporate PM980-XP fiber (click for FC/PC and FC/APC versions).

• Other fiber types may be available upon request. Please contact Tech Support with inquiries.

• The connector keys are aligned to the slow axis of the fiber.

Part Number	Description	Price	Availability
PN1064R1F1	1x2 PM Coupler, 1064 ± 15 nm, 99:1 Split, ≥20 dB / ≥16 dB PER, FC/PC Connectors	\$535.65	Today
PN1064R1A1	1x2 PM Coupler, 1064 ± 15 nm, 99:1 Split, ≥20 dB / ≥16 dB PER, FC/APC Connectors	\$580.01	Today