

56 Sparta Avenue • Newton, New Jersey 07860  
(973) 300-3000 Sales • (973) 300-3600 Fax  
www.thorlabs.com



**XE25C6D - November 6, 2015**

Item # XE25C6D was discontinued on November 6, 2015. For informational purposes, this is a copy of the website content at that time and is valid only for the stated product.

**OPTICAL ENCLOSURES**

- ▶ Assemble Complete Enclosures in Under 10 Minutes
- ▶ Shield Experiments from Environmental Variations
- ▶ Mountable on Standard Breadboards



**XE25C1**  
(Breadboard Sold Separately)



**XE25C6D**  
Plexiglass Assembly  
with Sliding Door  
(Breadboard Sold Separately)



Track for Sliding Doors Attaches to Breadboard

[Hide Overview](#)

**OVERVIEW**

**Features**

- Build Complete Enclosures in Less than 10 Minutes
- Black Hardboard Panels Ideal for Light-Sensitive Instruments
- Protect Sensitive Equipment from Acoustic Vibrations and Thermal Gradients
- Designed to Mount on a Standard Breadboard
- Optional Sliding Side Doors with Handles
- Fully Customizable with Our Construction Tools and Enclosure Accessories
- Custom Enclosures Available Upon Request

Thorlabs' enclosures provide a protected space for instruments that are sensitive to temperature, light, and acoustic vibrations. Our enclosures are made from our 25 mm rails and feature panels made of black hardboard or plexiglass, which are held in place by the rail channels. Each is designed with an internal height of 12" (30 cm), and is available in lengths and widths ranging from 9" to 21" (22.5 cm to 52.5 cm). They ship partially assembled and can be fully assembled in less than 10 minutes using a 1/8" (4 mm) balldriver or hex key (not included). Like any assembly based on 25 mm rails, our enclosures are completely customizable using the parts shown in the Construction Rail Accessories table to the right. For more information on how to build your own enclosure, please see the *Custom Enclosures* tab.

| XE25 25 mm Construction Rail Accessories |                    |                     |                       |
|--|--------------------|---------------------|-----------------------|
|  |                    |                     |                       |
| Rails                                    | Cubes and Brackets | Breadboard Mounting | Rail Joiners          |
|  |                    |                     |                       |
| Construction Tools                       | T-Nuts and Screws  | Enclosures          | Enclosure Accessories |



Click for Details  
Custom enclosures can be built using our 25 mm rails and accessories above. Shown enclosure was constructed entirely from stock items

| Included Parts List <sup>a</sup> |                            |
|----------------------------------|----------------------------|
| Rails                            | XE25 25 mm Rails           |
| Corners                          | RM1G Construction Cubes    |
| Panels                           | TB4 Black Hardboard        |
| Screws                           | Low-Profile Channel Screws |

<sup>a</sup>Breadboard sold separately.

**Breadboard Mountable**

The corners of our stock enclosures are positioned such that the 1/4"-20 (M6) tapped holes in the rail ends align with the counterbores in our MB Aluminum Breadboards (sold separately). Please consult the Suggested Breadboards tables below to ensure the proper match. If you need an enclosure for a larger breadboard, or wish to place an enclosure on a breadboard different than the recommended size, we suggest contacting technical support to discuss our custom enclosure options.

**Sliding Door Option**

The black hardboard or plexiglass enclosures optionally include an assembly on one side that provides access to the interior. It consists of two overlapping sliding doors and a bottom-located slide track, as shown in the image above. The tops of the sliding panels fit into the rail channel of the upper rail. Plastic handles that bolt into the sliding panels are included.

Thorlabs' accessories for assemblies made of 25 mm rails include corner cubes and brackets, T-Nuts, low-profile channel screws, breadboard mounting accessories, and rail joiners. In addition, we offer optical enclosures, enclosure accessories, and "do-it-yourself" tools like taps, tap guides, and drill guides for home-built XE25-based constructions.

**For Details on Our Custom Enclosure Capabilities, Please Contact Technical Support.**

[Hide Custom Enclosures](#)

CUSTOM ENCLOSURES

This tab provides guidelines for building a custom enclosure using stocked parts from Thorlabs.

The versatility of our enclosure construction components ensures that many solutions are available to meet your application requirements. For example, simple enclosures without doors can be constructed to be as small as 1' x 1' x 1' (300 mm x 300 mm x 300 mm). Larger custom enclosures, such as the 1200 mm x 600 mm x 525 mm enclosure shown to the right, might include hinged doors for easy access to an experiment.



Click to Enlarge  
RM1S Slotted Corner Cubes  
Prevent Light Leakage at  
Corners

**Assembly Guidelines**

The table below lists the parts needed to construct the two-door enclosure shown to the right. Each door can be opened separately, allowing access to the breadboard inside the enclosure.

We recommend that the doors and frame of the enclosure be built separately and then assembled to complete the enclosure. The rails used in the doors and frame are connected via the construction cubes with slotted corners and are secured using the low-profile channel screws. The use of the construction cubes with slotted corners helps prevent light leakage at the corners of the enclosure. To create the side panels, our TB4 hardboard can be cut using a utility knife; these pieces fit directly into the slots of the 25 mm rails and the counterbores of the cubes.

This particular enclosure uses a 25 mm rail as a support along the top of the enclosure for the door hinges, shown to the right. The support rail is secured along the two top frame rails using a low-profile T-nut and setscrew which enables the rail to be positioned anywhere along the top of the enclosure.

Once the enclosure is constructed, it can be secured to an optical table using an XE25CL2 table clamp or XE25A90 right-angle bracket. Alternatively, a breadboard can be inserted inside the enclosure as in the example to the right.

For applications requiring a light-tight enclosure, our BFP1 assembly is recommended.



Custom Enclosure Dimensions

As our enclosures use the same family of components, there are numerous possibilities when designing your own enclosure. Any of the dimensions of the shown enclosure can be modified to suit your application requirements. For example, an enclosure with a smaller length than the one shown might use a single hinged door, or no door at all. Additionally, while the example enclosure uses a support rail for the hinged doors, one possibility for smaller width enclosures is to attach door hinges to the rear rail of the frame.

Finally, the height of the enclosure can easily customized to fit any application. For best results when adding doors to your enclosure, the total door height with connection cubes should match the enclosure height. When using stocked rail parts, we recommend using 20" (500 mm) and 21" (525 mm) long rails for the door and enclosure, respectively.

| Parts List for Custom 1200 mm x 600 mm x 525 mm Enclosure |          |   |
|---|----------|---|
| Item #  | Quantity | Description                                       |
| XE25L1200/M   | 4        | 1200 mm Long XE25 Construction Rail               |
| XE25L600/M  | 7        | 600 mm Long XE25 Construction Rail                |
| XE25L525/M  | 4        | 525 mm Long XE25 Construction Rail                |
| XE25L500/M  | 7        | 500 mm Long XE25 Construction Rail                |
| XE25L300/M  | 4        | 300 mm Long XE25 Construction Rail                |
| RM1S  | 20       | XE25 3-Way Counterbored Construction Cube         |
| XE25H   | 4        | XE25 Enclosure Hinge                              |
| XE25T3/M <sup>a</sup>                                     | 1        | Low-Profile T-Nuts for 25 mm Rails (10 Nuts/Pack) |
| MB60120/M   | 1        | 600 mm x 1200 mm Aluminum Breadboard, M6 Taps     |
| SH6M10LP <sup>a</sup>                                     | 1        | M6 Low-Profile Channel Screws (100 Screws/Box)    |
| TB4 <sup>b</sup>  | 2        | Black Hardboard, 24" x 24" (3 Sheets)             |
| BBH1 <sup>c</sup>   | 1        | Breadboard Handles (Set of 2)                     |

- <sup>a</sup>If using 1/4"-20 setscrews or cap screws, see the XE25T3 and SH25LP38.
- <sup>b</sup>This item requires cutting to form the panels of the enclosure.
- <sup>c</sup>To attach each handle, use two M6 (1/4"-20) cap screws and T-nuts.

[Hide Standard Enclosures](#)

Standard Enclosures



- ▶ Black Hardboard or Plexiglass Walls
- ▶ Three Size Options

Our standard enclosures feature either black hardboard panels that block stray light or plexiglass panels for applications that are not light sensitive. All our stock enclosures are designed with an internal height of 12" (30 cm). The L x W x H dimensions given in the product descriptions below are specified for the enclosure interior. The roof ships preassembled; a 1/8" (4 mm) balldriver or hex key (not included) is required to complete the construction.

The corners of our stock enclosures are positioned such that the 1/4"-20 (M6) tapped holes in the rail ends align with the counterbores in our MB Aluminum Breadboards (sold separately). Please consult the Suggested Breadboards table to ensure the proper match.

| Suggested Breadboards |                     |                  |                   |
|-----------------------|---------------------|------------------|-------------------|
| Imperial Enclosure    | Imperial Breadboard | Metric Enclosure | Metric Breadboard |
| XE25C1                | MB1218              | XE25C1/M         | MB3045/M          |
| XE25C3                | MB1224              | XE25C3/M         | MB3060/M          |
| XE25C5                | MB1824              | XE25C5/M         | MB4560/M          |
| XE25C6                | MB1824              | XE25C6/M         | MB4560/M          |

| Part Number | Description  | Price    | Availability |
|-------------|--|----------|--------------|
| XE25C1/M    | (L x W x H) 37.5 cm x 22.5 cm x 30 cm Enclosure with Black Hardboard | \$164.00 | Today        |
| XE25C3/M    | (L x W x H) 52.5 cm x 22.5 cm x 30 cm Enclosure with Black Hardboard | \$182.00 | Today        |
| XE25C5/M    | (L x W x H) 52.5 cm x 37.5 cm x 30 cm Enclosure with Black Hardboard | \$193.00 | Today        |
| XE25C6/M    | (L x W x H) 52.5 cm x 37.5 cm x 30 cm Enclosure with Plexiglass      | \$229.00 | Today        |
| XE25C1      | (L x W x H) 15" x 9" x 12" Enclosure with Black Hardboard            | \$164.00 | Today        |
| XE25C       | (L x W x H) 21" x 9" x 12" Enclosure with Black Hardboard            | \$182.00 | Lead Time    |
| XE25C5      | (L x W x H) 21" x 15" x 12" Enclosure with Black Hardboard           | \$193.00 | Today        |
| XE25C6      | (L x W x H) 21" x 15" x 12" Enclosure with Plexiglass                | \$229.00 | Today        |

[Hide Enclosures with Door Assemblies](#)

Enclosures with Door Assemblies



- ▶ Black Hardboard or Plexiglass Walls
- ▶ Sliding Side Panels with Rigid Plastic Handles
- ▶ Internal Dimensions: 21" x 15" x 12" (52.5 cm x 37.5 cm x 30 cm) [L x W x H]

Our enclosures with door assemblies feature black hardboard or plexiglass panels and a sliding door assembly on one side. This assembly consists of two overlapping doors with plastic handles that slide along the channel of the rail above and the track bolted into the breadboard below. The roof ships preassembled; a 1/8" (4 mm) balldriver or hex key (not included) is required to complete construction of the enclosure and a 9/64" balldriver or hex key (not included) will be needed to attach the handles to the doors.

The corners of our stock enclosures are positioned such that the 1/4"-20 (M6) tapped holes in the rail ends align with the counterbores in our MB Aluminum Breadboards (sold separately). Please consult the Suggested Breadboards table to ensure the proper match.

| Suggested Breadboards |                     |                  |                   |
|-----------------------|---------------------|------------------|-------------------|
| Imperial Enclosure    | Imperial Breadboard | Metric Enclosure | Metric Breadboard |
| XE25C5D               | MB1824              | XE25C5D/M        | MB4560/M          |
| XE25C6D               | MB1824              | XE25C6D/M        | MB4560/M          |

| Part Number | Description  | Price    | Availability |
|-------------|--|----------|--------------|
| XE25C5D/M   | (L x W x H) 52.5 cm x 37.5 cm x 30 cm Black Hardboard Sliding Door Enclosure | \$215.00 | Today        |
| XE25C6D/M   | (L x W x H) 52.5 cm x 37.5 cm x 30 cm Plexiglass Sliding Door Enclosure      | \$249.00 | Today        |
| XE25C5D     | (L x W x H) 21" x 15" x 12" Black Hardboard Sliding Door Enclosure           | \$215.00 | Today        |
| XE25C6D     | (L x W x H) 21" x 15" x 12" Plexiglass Sliding Door Enclosure                | \$249.00 | Today        |